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Scania

This Operator's manual describes the operation and maintenance of Scania marine engines.

Important information Serious risk of injury - Scania Group

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For XPI engines, the fuel return line should enter below the lowest fuel level in the fuel tank. The suction line in the fuel tank should be placed at least 50 mm from the bottom of the fuel tank. This distance also applies to the suction strainer.

Marine engines DI09, DI13, DI16 - Scania Group

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